

Amendments to the Abstract:

Please replace the Abstract with the following rewritten Abstract:

-- The ~~inventive reversible~~ cutting insert ~~comprises the part of~~ has a front layer (1A) provided with the lateral faces of a front circumference (3A, 4A, 5A, 6A) defining together with a large front face (1) a given number of cutting edges (13a, 13b; 14a, 14b; 15a, 15b; 16a, 16b). ~~The cutting insert also has and the part of~~ a rear layer (1B) provided with lateral faces of a rear circumference ~~whose where~~ at least certain faces are embodied in the form of faces supporting a frame (3B, 4B, 5B, 6B) on the walls of a toolholder housing (30), and wherein the number of the frame supporting faces (3B, 4B, 5B, 6B) is less than the number of cutting edges (13a, 13b; 14a, 14b; 15a, 15b; 16a, 16b).--